SECTION 607

TRENCHLESS INSTALLATION OF SMOOTH WALL JACKING PIPE

607.1 DESCRIPTION:

The Contractor shall furnish all labor, material and equipment as required for the trenchless operation for the installation of thirty-inch inside diameter (30” ID) and larger, tongue and groove smooth wall jacking pipe installed by horizontal earth pipe jacking or hand tunneling.

607.2 MATERIALS:

The jacking pipe shall be tongue and groove smooth wall reinforced concrete pipe per ASTM C76 class V unless vitrified clay pipe per ASTM C1208 or centrifugally cast fiberglass reinforced polymer mortar pipe per ASTM D3262 is approved by engineer.

607.3 TRENCHLESS OPERATION:

Before starting operations, the Contractor shall submit in accordance with Section 105.2, detailed shop drawing of the bore pit and receiving pit shoring, the jacking pipe, bulkheads, installation method, and the annular grouting mix design and grouting method. The proposed installation method and equipment shall be at the Contractor’s option, no field construction shall commence until the proposed installation method is approved in writing by the Engineer. The Engineer’s approval shall in no way relieve the Contractor of the responsibility for damages of any nature which might occur as a result of the methods used.

The bore and reception pits for the trenchless operation shall be shored to safeguard existing sub-structures and surface improvements against ground movement.

The leading section of jacking pipe shall be equipped with a tunnel shield. Excavation shall be carried out entirely within the tunnel shield and no excavation in advance thereof will be permitted. Every effort shall be made to avoid any loss of earth outside of the tunnel shield. Excavated material shall be removed from the jacking pipe as excavation progresses.

Upon completion of the jacking operation and if the grade of the jacking pipe is acceptable, all voids around the outside of the pipe shall be filled with grout.

607.4 DEWATERING:

All water encountered during the trenchless operation shall be disposed of by the Contractor in a manner that will not damage public or private property or create a nuisance or health problem. The cost of furnishing pumps, pipes and equipment for dewatering shall be considered incidental to the work and no additional payment shall be made.

607.5 MEASUREMENT AND PAYMENT:

Measurement for jacking pipe shall be the number of horizontal linear feet from the end of jacking pipe in the bore pit to the end of jacking pipe in the reception pit.

Payment for jacking pipe shall be full compensation for furnishing all labor, material, tools, and equipment required for the trenchless installation of the jacking pipe, complete in place including but not limited to shop drawings, dewatering, jacking pipe, bulkhead placement, grouting, and the excavation and backfilling of pits.

When a Contractor has the option of jacking and/or boring or open cut construction, and elects to construct a pipeline by the jacking and/or boring method, he will be paid for the replacement of such items of work as pavements, curb and gutter, sidewalk, driveway and alley entrances, as allowed for by open cut construction.

- End of Section –
STORM DRAIN CONSTRUCTION

618.1 DESCRIPTION:

This section covers concrete pipe line and high density polyethylene (HDPE) pipe line construction used for the conveyance of irrigation water and storm drainage in streets, easements, and alley right of ways, under low hydrostatic heads.

Installation of pipe in laterals of Salt River Valley Water Users’ Association or other irrigation districts shall conform to the specifications and permit of the respective irrigation district.

Installation of pipe in State Highways shall conform to the specifications and permit of the Arizona Department of Transportation.

618.2 MATERIALS:

The concrete pipe and HDPE pipe, specials, joints, gaskets, and testing shall be according to Sections 620 or 735, 736 and 738, except as specified below or as modified by special provisions.

(A) Specials: Pipe specials such as closure pieces, wyes, tees, bends, and manhole shafts shall be provided as indicated on the plans, and such specials shall be made equal in strength, diameter, and other physical characteristics to the standard straight pipe lengths by the use of extra concrete, extra reinforcing, or steel items. Drawings of specials shall be submitted to the Engineer for approval before their fabrication.

(B) Rubber Gasket Joints: When rubber gasket pipe is used, the joint shall be sealed with a continuous ring gasket made of a special composition rubber of such size and cross-section as to fill the annular space provided for it. The gasket shall be the sole element depended upon to make the joint watertight, and shall have smooth surfaces, free from pits, blisters, porosity, and other imperfections.

1. Rubber Gaskets for RCP shall be in accordance with ASTM C443 or AASHTO M-315.

2. Rubber Gaskets for HDPE pipe shall be in accordance with Subsection 738.2.3.

(C) Water Stops: Water stops will be required when connecting HDPE pipe to concrete structures, manholes, etc. The water stop shall comply with Section 738 and will be installed per manufacturer recommendations.

(D) Cement Mortar Joints for RCP will be in accordance with Subsection 736.3.

618.3 CONSTRUCTION METHODS:

Excavation, bedding, backfilling, and compaction or consolidation of backfill and bedding of trenches shall be accomplished in accordance with Sections 601 and 603 for HDPE pipe, except as specified below, or as modified by special provisions.

The Contractor shall over-excavate the trench and fill with select materials in accordance with standard details.

Where the cover over the top of the pipe is less than 10 feet, the maximum trench width is unrestricted. The pay width, however, for pavement replacement shall remain in accordance with Section 336. For pipe, with 10 feet or more cover, the maximum trench width shall be as required by Sections 601 and 603 for HDPE pipe.

The laying of the pipe shall be in finished trenches free from water or debris, and shall be commenced at the lowest point, with the spigot ends pointing in the direction of the flow. Each pipe shall be laid firmly and true to line and grade, in such manner as to form a close concentric joint with the adjoining pipe and to prevent sudden off-sets of the flowline. Any adjustment to line and grade shall be made by scraping away or filling in under the body of the pipe, never by wedging or blocking under the pipe ends.
Variation from prescribed alignment and grade shall not exceed 0.10 foot and the rate of departure from or return to
established grade or alignment shall be no more than 1 inch in 10 feet of pipe line unless otherwise approved by the
Engineer. For closures and deflection angles greater than 10 degrees, joints shall be made by use of a bend, specially
manufactured fitting, or by a concrete collar, per standard details. Pipe shall be of the type, class and size shown on the
plans or in the special provisions.

Trenchless installations of piping shall conform to the requirements of section 607.

All pipe, for permit construction, shall be reinforced concrete pipe, ASTM C76 Class III or HDPE pipe in accordance with
ASTM F894, AASHTO 252 or AASHTO 294. For reinforced concrete pipe, the minimum cover from the top of the pipe to the
finished grade shall be 2 feet and the maximum cover shall be 12 feet. The minimum and maximum cover for HDPE pipe
shall be as specified in the special provisions or the manufacturer’s recommendations.

All pipes installed under railroad tracks shall be reinforced concrete pipe, ASTM C76, Class V and the minimum cover over
all pipes shall be as specified in the railroad permit and/or special provisions. Bedding shall be in accordance with standard
details.

The allowable water loss for irrigation lines shall not exceed 2 gallons per hour per 100 feet of pipe per inch of diameter of
pipe, under a minimum test head of 1 foot above the top of the pipe at the upper end when tested in accordance with the
procedures of Section 615.

618.4 VIDEO INSPECTION OF NEW MAINLINE STORM DRAINS:

The Contractor shall provide the Engineer with an annotated video inspection record (either VHS or DVD format) of the new
mainline storm drain pipeline. The video shall clearly show all joints, seals, connecting pipes, and manholes. This video
shall be provided to the Engineer, and reviewed and approved by the Engineer prior to the Contractor being allowed to place
the final pavement over the storm drain line. No separate payment will be made for this inspection; the cost of the video
inspection shall be included in the cost of the pipe.

618.5 MEASUREMENT:

(A) Main Line Pipe: Shall be the number of linear feet of pipe laid as measured along the pipe axis.

Unless hereinafter modified, measurement shall extend through manholes when no change in pipe size occurs. When a
change in pipe size occurs within a manhole, unless hereinafter modified, measurement for each size will be taken to the
centerline of the manhole.

(B) Connecting Pipe: Shall be the number of linear feet of pipe installed, as measured along the pipe axis from a main line
pipe, or a manhole, or a catch basin to a catch basin, or a plugged end, and shall include the portions of the connecting pipe
embedded in the above structures.

618.6 PAYMENT:

(A) Main Line Pipe: Will be paid at the unit price bid per linear foot, to the nearest foot, for each size and type of pipe and
shall be compensation in full for furnishing and installing the type of pipe as specified and as shown on the plans including
removal of obstructions, excavation, bedding, backfilling, compacting, testing, joint materials, joining, collars, and field
closures.

(B) Connecting Pipe: Will be paid at the unit price bid per linear foot, to the nearest foot for each size of pipe and shall be
compensation in full for furnishing and installing complete in place as shown on the plans and as specified, the connecting
pipe and specials including spur connections, removal of obstructions, excavation, bedding, backfilling, compacting, joint
materials, joining, collars, field closures, and testing.

- End of Section -

618-2
SECTION 618

Case 14-08: Revised 3/18/2014

STORM DRAIN CONSTRUCTION

618.1 DESCRIPTION:

This section covers concrete pipe line and high density polyethylene (HDPE) pipe line construction used for the conveyance of irrigation water and storm drainage in streets, easements, and alley right of ways, under low hydrostatic heads.

Installation of pipe in laterals of Salt River Valley Water Users’ Association or other irrigation districts shall conform to the specifications and permit of the respective irrigation district.

Installation of pipe in State Highways shall conform to the specifications and permit of the Arizona Department of Transportation.

618.2 MATERIALS:

The concrete pipe and HDPE pipe, specials, joints, gaskets, and testing shall be according to Sections 620 or 735, 736 and 738, except as specified below or as modified by special provisions.

(A) Specials: Pipe specials such as closure pieces, wyes, tees, bends, and manhole shafts shall be provided as indicated on the plans, and such specials shall be made equal in strength, diameter, and other physical characteristics to the standard straight pipe lengths by the use of extra concrete, extra reinforcing, or steel items. Drawings of specials shall be submitted to the Engineer for approval before their fabrication.

(B) Rubber Gasket Joints: When rubber gasket pipe is used, the joint shall be sealed with a continuous ring gasket made of a special composition rubber of such size and cross-section as to fill the annular space provided for it. The gasket shall be the sole element depended upon to make the joint watertight, and shall have smooth surfaces, free from pits, blisters, porosity, and other imperfections.

(1) Rubber Gaskets for RCP shall be in accordance with ASTM C443 or AASHTO M-315.

(2) Rubber Gaskets for HDPE pipe shall be in accordance with Subsection 738.2.3.

(C) Water Stops: Water stops will be required when connecting HDPE pipe to concrete structures, manholes, etc. The water stop shall comply with Section 738 and will be installed per manufacturer recommendations.

(D) Cement Mortar Joints for RCP will be in accordance with Subsection 736.3.

618.3 CONSTRUCTION METHODS:

Excavation, bedding, backfilling, and compaction or consolidation of backfill and bedding of trenches shall be accomplished in accordance with Sections 601 and 603 for HDPE pipe, except as specified below, or as modified by special provisions.

The Contractor shall over-excavate the trench and fill with select materials in accordance with standard details.

Where the cover over the top of the pipe is less than 10 feet, the maximum trench width is unrestricted. The pay width, however, for pavement replacement shall remain in accordance with Section 336. For pipe, with 10 feet or more cover, the maximum trench width shall be as required by Sections 601 and 603 for HDPE pipe.

The laying of the pipe shall be in finished trenches free from water or debris, and shall be commenced at the lowest point, with the spigot ends pointing in the direction of the flow. Each pipe shall be laid firmly and true to line and grade, in such manner as to form a close concentric joint with the adjoining pipe and to prevent sudden off-sets of the flowline. Any adjustment to line and grade shall be made by scraping away or filling in under the body of the pipe, never by wedging or blocking under the pipe ends.
Variation from prescribed alignment and grade shall not exceed 0.10 foot and the rate of departure from or return to established grade or alignment shall be no more than 1 inch in 10 feet of pipe line unless otherwise approved by the Engineer. For closures and deflection angles greater than 10 degrees, joints shall be made by use of a bend, specially manufactured fitting, or by a concrete collar, per standard details. Pipe shall be of the type, class and size shown on the plans or in the special provisions.

*Trenchless installations of piping shall conform to the requirements of section 607.*

All pipe, for permit construction, shall be reinforced concrete pipe, ASTM C76 Class III or HDPE pipe in accordance with ASTM F894, AASHTO 252 or AASHTO 294. For reinforced concrete pipe, the minimum cover from the top of the pipe to the finished grade shall be 2 feet and the maximum cover shall be 12 feet. The minimum and maximum cover for HDPE pipe shall be as specified in the special provisions or the manufacturer's recommendations.

All pipes installed under railroad tracks shall be reinforced concrete pipe, ASTM C76, Class V and the minimum cover over all pipes shall be as specified in the railroad permit and/or special provisions. Bedding shall be in accordance with standard details.

The allowable water loss for irrigation lines shall not exceed 2 gallons per hour per 100 feet of pipe per inch of diameter of pipe, under a minimum test head of 1 foot above the top of the pipe at the upper end when tested in accordance with the procedures of Section 615.

**618.4 JACKING PIPE:**

At locations where jacking is required, the storm drain line shall be installed by jacking to the lengths indicated on the plans, in accordance with the following. The methods and equipment used in jacking reinforced concrete pipe conduit shall be optional with the Contractor, provided that the proposed method is first approved in writing by the Engineer. Such approval, however, shall in no way relieve the Contractor of the responsibility for damages of any nature which might occur as a result of the methods used.

*Only workmen experienced in the operation of jacking concrete conduit shall be used.*

The driving ends of the conduit shall be properly protected and the conduit shall be driven true to alignment and grade. The deviation from true line and grade at any single point within the jacked portion shall be limited to 0.5 feet horizontal deviation from line and ±0.2 feet vertical deviation from grade.

Any section of conduit which may show signs of failure shall be removed and replaced with a new section of precast conduit or with a cast-in-place section, which in the opinion of the Engineer is adequate to carry the loads imposed upon it. In this respect it shall be understood that where pipe is specified on the drawings to be jacked into place the jacked pipe shall be reinforced concrete of the strength specified in these specifications and the design of such pipe is based upon superimposed loads and not upon loads which may be placed upon the pipe as a result of jacking operation. Any increase in pipe strength required in order to withstand jacking loads shall be the responsibility of the Contractor. The reinforcing shall be circular and of either single or double cage design.

*Spacer blocks shall be placed in the inside circular space which will allow sufficient width for point mortaring when jacking is completed and to equalize pressures during jacking.* Three grout holes per 8-foot section of pipe shall be made during manufacturing.

*Double rubber gaskets and band type joints shall be provided for 36 inches diameter and larger pipe.*

One hole shall be made on the top midway between the ends. Two additional holes, each approximately 1.5 feet from each end and approximately midway between the springline and top on opposite sides shall be made.

*Where the nature of the soil, or the structure under which the conduit is being jacked is such that, there is increased danger of a cave-in or damage to said structure, the method of jacking the conduit shall be as specified below.*
The leading section of conduit shall be equipped with a jacking head securely anchored thereto to prevent any wobble or alignment variation during jacking operations. The length and details of the jacking head shall be subject to the written approval of the Engineer. Excavation shall be carried out entirely within the jacking head and no excavation in advance thereof will be permitted. Every effort shall be made to avoid any loss of earth outside of the jacking head. Excavated material shall be removed from the conduit as excavation progresses, and no accumulation of such material within the conduit will be permitted.

Upon completion of the jacking operations, all voids around the outside face of the conduit shall be filled by grouting through each of the previously constructed grout holes to the satisfaction of the Engineer. The grout shall be a mixture of one part cement to three parts sand and a mixture by volume.

Grouting equipment and material shall be on the job before jacking operations are started in order that grouting around the jacked conduit may be started immediately after the jacking operation. After grouting, the holes in the conduit shall be repaired to the satisfaction of the Engineer.

### 618.5.4 VIDEO INSPECTION OF NEW MAINLINE STORM DRAINS:

The Contractor shall provide the Engineer with an annotated video inspection record (either VHS or DVD format) of the new mainline storm drain pipeline. The video shall clearly show all joints, seals, connecting pipes, and manholes. This video shall be provided to the Engineer, and reviewed and approved by the Engineer prior to the Contractor being allowed to place the final pavement over the storm drain line. No separate payment will be made for this inspection; the cost of the video inspection shall be included in the cost of the pipe.

### 618.6.5 MEASUREMENT:

(A) Main Line Pipe: Shall be the number of linear feet of pipe laid as measured along the pipe axis.

Unless hereinafter modified, measurement shall extend through manholes when no change in pipe size occurs. When a change in pipe size occurs within a manhole, unless hereinafter modified, measurement for each size will be taken to the centerline of the manhole.

(B) Connecting Pipe: Shall be the number of linear feet of pipe installed, as measured along the pipe axis from a main line pipe, or a manhole, or a catch basin to a catch basin, or a plugged end, and shall include the portions of the connecting pipe embedded in the above structures.

(C) Jacked Pipe: Shall be made at the ground surface and shall be the number of linear feet of ground surface undisturbed by the cut and cover construction on either side of the jacked section.

### 618.7.6 PAYMENT:

(A) Main Line Pipe: Will be paid at the unit price bid per linear foot, to the nearest foot, for each size and type of pipe and shall be compensation in full for furnishing and installing the type of pipe as specified and as shown on the plans including removal of obstructions, excavation, bedding, backfilling, compacting, testing, joint materials, joining, collars, and field closures.

(B) Connecting Pipe: Will be paid at the unit price bid per linear foot, to the nearest foot for each size of pipe and shall be compensation in full for furnishing and installing complete in place as shown on the plans and as specified, the connecting pipe and specials including spur connections, removal of obstructions, excavation, bedding, backfilling, compacting, joint materials, joining, collars, field closures, and testing.

(C) Jacked Pipe: Will be paid the same as for main line pipe.

- End of Section -